

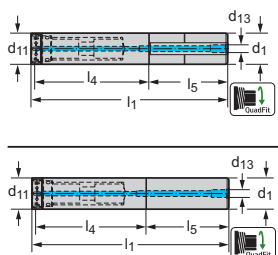
Plain Cylindrical Adaptor – vibration-damped

A3000 inch

Accure-tec




- For QuadFit exchangeable heads
- With preset vibration damping



Tool	Designation	d ₁ inch	d ₁₁	l ₄ inch	l ₅ inch	l ₁ inch	d ₁₃	lbs	
Parallel shank 	★ A3000.20-Q32-165	1,250	Q32	6,500	5,000	11,713	G 1/4	3,97	
	★ A3000.20-Q32-229	1,250	Q32	9,000	5,000	14,213	G 1/4	5,07	
	★ A3000.24-Q40-203	1,500	Q40	8,000	6,000	14,252	G 1/4	7,72	
	★ A3000.24-Q40-279	1,500	Q40	11,000	6,000	17,252	G 1/4	9,48	
	★ A3000.32-Q50-267	2,000	Q50	10,500	8,000	18,791	G 1/4	16,76	
	★ A3000.32-Q50-368	2,000	Q50	14,496	8,000	22,791	G 1/4	20,28	
	★ A3000.24-Q40-356	1,500	Q40	14,000	6,000	20,252	G 1/4	11,46	
	★ A3000.32-Q50-470	2,000	Q50	18,500	8,000	26,791	G 1/4	24,69	

QuadFit exchangeable heads – see the “Turning” section
 Bodies and assembly parts are included in the scope of delivery.

Assembly parts

	d ₁₁	Q32	Q40	Q50
	Hook wrench Tightening torque	SD9000-Q32 25 Nm	SD9000-Q40 35 Nm	SD9000-Q50 55 Nm

Accessories

	d ₁₁	Q32	Q40	Q50
	Torque wrench with hook Tightening torque	SD4000-Q32-25 25 Nm	SD4000-Q40-35 35 Nm	SD4000-Q50-55 55 Nm
	Hook for torque wrench	SD6000-Q32	SD6000-Q40	SD6000-Q50

Walter Capto™ adaptor – vibration-damped

A3000-C

Accure-tec



- For QuadFit exchangeable heads
- With preset vibration damping

Tool	Designation	d ₁	d ₁₁	d ₁₂ mm	l ₄ mm	l ₁₆ mm	l ₁₇ mm	n _{max}	kg
Walter Capto™ in acc. with ISO 26623 	★ A3000-C6-Q32-160	C6	Q32	32	160	129	135	10000	1,8
	★ A3000-C6-Q32-224	C6	Q32	32	224	193	199	8000	2,1
	★ A3000-C6-Q32-288	C6	Q32	32	288	257	263	6000	2,6
	★ A3000-C6-Q40-208	C6	Q40	40	208	177	183	8000	2,9
	★ A3000-C6-Q40-288	C6	Q40	40	288	257	263	6000	3,7
	★ A3000-C6-Q40-368	C6	Q40	40	368	337	343	5000	4,5
	★ A3000-C6-Q50-268	C6	Q50	50	268	238	243	6000	5
	★ A3000-C6-Q50-368	C6	Q50	50	368	338	343	4000	6,6
	★ A3000-C6-Q50-468	C6	Q50	50	468	438	443	2500	8,5
	★ A3000-C8-Q32-224	C8	Q32	32	224	181	191	8000	3,2
	★ A3000-C8-Q32-288	C8	Q32	32	288	245	255	6000	3,6
	★ A3000-C8-Q40-288	C8	Q40	40	288	245	255	6000	4,7
	★ A3000-C8-Q40-368	C8	Q40	40	368	325	335	5000	5,6
	★ A3000-C8-Q50-268	C8	Q50	50	268	225	235	6000	5,9
	★ A3000-C8-Q50-368	C8	Q50	50	368	325	335	4000	7,5
	★ A3000-C8-Q50-468	C8	Q50	50	468	425	435	2500	9,4

QuadFit exchangeable heads – see the "Turning" section
 Bodies and assembly parts are included in the scope of delivery.

Assembly parts	d ₁₁	Q32	Q40	Q50
Hook wrench Tightening torque		SD9000-Q32 25 Nm	SD9000-Q40 35 Nm	SD9000-Q50 55 Nm

Accessories	d ₁₁	Q32	Q40	Q50
Torque wrench with hook Tightening torque		SD4000-Q32-25 25 Nm	SD4000-Q40-35 35 Nm	SD4000-Q50-55 55 Nm
Hook for torque wrench		SD6000-Q32	SD6000-Q40	SD6000-Q50

/ ★ New addition to the product range

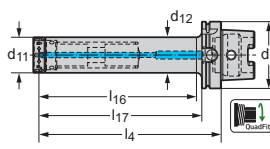
HSK-T adaptor – vibration-damped

A3000-HSK-T


Accure-tec





- For QuadFit exchangeable heads
- With preset vibration damping

Tool	Designation	d ₁ mm	d ₁₁	d ₁₂ mm	l ₄ mm	l ₁₆ mm	l ₁₇ mm	n _{max}	kg
	HSK-T DIN 69893-7								
	★ A3000-H100T-Q32-224	100	Q32	32	224	189	195	8000	3,4
	★ A3000-H100T-Q32-288	100	Q32	32	288	253	259	6000	3,8
	★ A3000-H100T-Q40-288	100	Q40	40	288	253	259	6000	4,9
	★ A3000-H100T-Q40-368	100	Q40	40	368	333	339	5000	5,8
	★ A3000-H100T-Q50-268	100	Q50	50	268	234	239	6000	6,2
	★ A3000-H100T-Q50-368	100	Q50	50	368	334	339	4000	7,8
★ A3000-H100T-Q50-468	100	Q50	50	468	434	439	25000	9,7	

QuadFit exchangeable heads – see the "Turning" section
Bodies and assembly parts are included in the scope of delivery.

Assembly parts	d ₁₁	Q32	Q40	Q50
	Hook wrench Tightening torque	SD9000-Q32 25 Nm	SD9000-Q40 35 Nm	SD9000-Q50 55 Nm

Accessories	d ₁₁	Q32	Q40	Q50
	Torque wrench with hook Tightening torque	SD4000-Q32-25 25 Nm	SD4000-Q40-35 35 Nm	SD4000-Q50-55 55 Nm
	Hook for torque wrench	SD6000-Q32	SD6000-Q40	SD6000-Q50

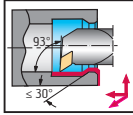
Exchangeable head – Rigid clamping

Q...-DDUN

Walter Turn



– QuadFit



Tool			d_1	D_{min} mm	f mm	l_4 mm	γ	λ_s	Type
	★ Q32-DDUNR/L-22032-15	15	Q32	40	21,9	32	-6°	-14°	DN .. 1506 ..
	★ Q40-DDUNR/L-27032-15	15	Q40	50	27	32	-6°	-12°	
	★ Q50-DDUNR/L-32032-15	15	Q50	63	32	32	-6°	-12°	

Measured with master insert: DN .. 150608

For information on the rake angle γ (for indexable inserts without chip groove) and on the inclination angle λ_s , see "Technical information – ISO turning"

Ordering example, right-hand tool: Q32-DDUNR-22032-15/ordering example, left-hand tool: Q32-DDUNL-22032-15

Bodies and assembly parts are included in the scope of delivery.

Assembly parts		Type	DN .. 1506 ..
	Shim		AP304-DN15
	Screw for shim Tightening torque		FS1461 (Torx 15IP) 2,5 Nm
	Clamp		PK241
	Clamp screw Tightening torque		FS1473 (Torx 15IP) 3,9 Nm
	Pressure spring		FS1470
	Pin		RS117
	Torx key		FS1465 (Torx 15IP /SW 3,5)

Accessories		Type	DN .. 1506 ..
	Carbide clamp set Insert with drilled hole		PK245-SET
	Clamp set (standard assembly parts)		PK241-SET
	Carbide clamp set Insert without drilled hole		PK254-SET
	Shim for DN .. 1504 ..		AP304-DN1504

/ ★ New addition to the product range

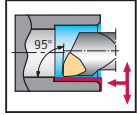
Exchangeable head – Rigid clamping

Q...-DWLN

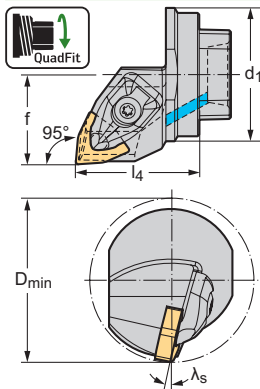
Walter Turn



– QuadFit



Tool



Designation		d ₁	D _{min} mm	f mm	l ₄ mm	γ	λ _s	Type
★ Q32-DWLN/L-22035-08		Q32	40	22	35	-5°	-14°	WN .. 0804 ..
★ Q40-DWLN/L-27037-08		Q40	50	27	37	-5°	-12°	
★ Q50-DWLN/L-32038-08		Q50	63	32	38	-5°	-12°	

Measured with master insert: WN .. 080408

For information on the rake angle γ (for indexable inserts without chip groove) and on the inclination angle λ_s, see "Technical information – ISO turning"

Ordering example, right-hand tool: Q32-DWLN/L-22035-08/ordering example, left-hand tool: Q32-DWLN/L-22035-08

Bodies and assembly parts are included in the scope of delivery.

Assembly parts

Type	WN .. 0804 ..
Shim	AP331-WN08
Screw for shim Tightening torque	FS1461 (Torx 15IP) 2,5 Nm
Clamp	PK241
Clamp screw Tightening torque	FS1473 (Torx 15IP) 3,9 Nm
Pressure spring	FS1470
Pin	RS117
Torx key	FS1465 (Torx 15IP /SW 3,5)

Accessories

Type	WN .. 0804 ..
Clamp set (standard assembly parts)	PK241-SET
Carbide clamp set Insert with drilled hole	PK245-SET
Carbide clamp set Insert without drilled hole	PK254-SET

/ ★ New addition to the product range

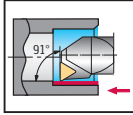
Exchangeable head – Screw clamping

Q...-STFC

Walter Turn



– QuadFit



Tool			d_1	D_{min} mm	f mm	l_4 mm	γ	λ_s	Type
	★ Q32-STFCR/L-22032-16	16	Q32	40	22	32	0°	-10°	TC.. 16T3 ..
	★ Q40-STFCR/L-27032-16	16	Q40	50	27	32	0°	-8°	
	★ Q50-STFCR/L-32032-16	16	Q50	63	32	32	0°	-8°	

Measured with master insert: TC.. 16T308
 For information on the rake angle γ (for indexable inserts without chip groove) and on the inclination angle λ_s , see "Technical information – ISO turning"
 Ordering example, right-hand tool: Q32-STFCR-22032-16/ordering example, left-hand tool: Q32-STFCL-22032-16
 Bodies and assembly parts are included in the scope of delivery.

Assembly parts		Type	TC.. 16T3 ..
	Clamping screw for indexable insert Tightening torque		FS2063 (Torx 15IP) 3,0 Nm
	Shim for radius		AP317-TC1612 $r \leq 1,2$ mm
	Screw for shim		FS2068 (SW 3,5)
	Torx key		FS1465 (Torx 15IP /SW 3,5)

